

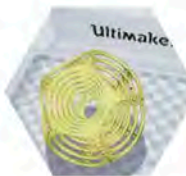
Ultimaker 2+

Large Build Size
Fast, Reliable and Accurate
Wide Range of Print Materials
Industrial Standard Performance



Ultimaker 2+ Specifications

Net Weight:	11.3 kg
Net Size:	342* 388* 357mm
Build volume:	223* 223* 205mm
Nozzle Sizes:	0.25mm / 0.4mm / 0.6 mm / 0.8mm
Layer Thickness:	0.6 mm- 0.02mm
X, Y, Z Accuracy:	12.5, 12.5, 5 micron
Technology:	Fused Deposition Modeling (FDM)
Calibration:	Semi-auto
Supported Materials :	PLA, ABS, CPE, CPE+, PC, Nylon, TPU 95A
Supported OS:	Mac OS, Windows and Linux
File type:	STL, OBJ, DAE
Data Transfer:	SD Card
Software:	Cura – Ultimaker's print preparation software



Cura, the award winning preparation software



4 interchangeable nozzle head sizes



Wide range of supported materials

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Ultimaker 2+



Ultimaker 2+ Extended



Ultimaker 3



Ultimaker 3 Extended

Printer	Ultimaker 2+	Ultimaker 2+ Extended	Ultimaker 3	Ultimaker 3 Extended
Size	357*342*388mm	357*342*488mm	342*380*389mm	342*380*489mm
Weight	11.3kg	12.3kg	10.6kg	11.3kg
Printing Properties		Single Print Head With 4 Interchangeable Nozzle		Dual Extrusion Print Head
Print Size	223*223*205mm	223*223*305mm	215*215*200mm	215*215*300mm
Layer Resolution	0.25 mm nozzle: 150 to 60 micron 0.40 mm nozzle: 200 to 20 micron 0.60 mm nozzle: 400 to 20 micron 0.80 mm nozzle: 600 to 20 micron		0.4mm nozzle: 200 to 20 micron	
Supported Material	PLA, ABS, CPE, CPE+, PC, Nylon, TPU 95A		PLA, ABS, CPE, PVA PLA-PLA, PLA-PVA, ABS-ABS, Nylon-PVA, CPE-CPE	
Technical Specification				
Nozzle Preheat time	~ 1minute		~ 2 minutes	
Speed	Build speed: Up to 24 mm ³ /s Travel speed: Up to 300 mm/s		Build Speed: Up to 16 mm ³ /s Travel Speed: Up to 300 mm/s	
X,Y,Z Accuracy	12.5, 12.5, 5 micron		12.5, 12.5, 2.5 micron	
Calibration	Semi-Automatic Calibration		Automatic Calibration With Live Camera monitoring	
Requirements				
Software	Cura, Ultimaker's award winning free print preparation software			
Data Transfer	SD Card		Wi-Fi, LAN or USB Port	
File Format	STL, OBJ, DAE		STL, OBJ, 3MF	
Supported OS	Mac OS, Windows, Linux			
Power input	100 - 240V 4A, 50-60Hz, 221 W max.			